

303 3/4

Work Order ID 135918-2 *SPLIT 2* *135918*

Monday, August 24, 2015 1:51:29 PM

Page 1

Item ID: D3501-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 8/24/2015 Start Qty: 300.00

~~*300*~~ 150

Cust Item ID:

Required Date: 8/24/2015 Req'd Qty: 300.00

~~*300*~~

Customer:

Reference:

Approvals: Process Plan: MJS Date: 8/24/15 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3501

Rev A

100

100

Hardinge

Hardinge CNC LATHE SMALL

0.00

Memo

0.15

Hardinge CNC Lathe Small

 1-TURN AS PER FOLIO FA650 & DWG D3501 ,FOLIO
 REV: N/A DWG REV: A 2-DEBURR AS REQUIRED

156

Ø

DAS
44
9-89

15/09/24

110

110

QC

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.05

Quality Control

156

Ø

DAS
44
9-89

15/09/24

120

120

QC

QC8- Inspect parts - second check

0.00

Memo

0.10

Quality Control

156

Ø

DAS
40
9-89

15/10/06

Work Order ID 135918

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135918

Page 2

Item ID: D3501-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 8/24/2015 Start Qty: 300.00

300

Cust Item ID:

Required Date: 8/24/2015 Req'd Qty: 300.00

300

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Sto51A</u>	0.00							
130									
Packaging	Memo	0.05				156		OCT 06 2015	
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.50							
Quality Control									

MW OCT 06 2015

Picklist Print

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Page 1

Work Order ID: 135918

135918

Parent Item: D3501-1

D3501-1

Parent Item Name: Bushing

Start Date: 8/24/2015

Required Date: 8/24/2015

Start Qty: 300.00

Required Qty: 300.00

Comments: IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	0.7500	0.0791	24.97895			

M303R0 750

303 Round Bar 0.750

DAS
44
9-89

15/08/10/05

Location

Loc Qty

Loc Code

MAT028

0.75

✓ m132775

0.75

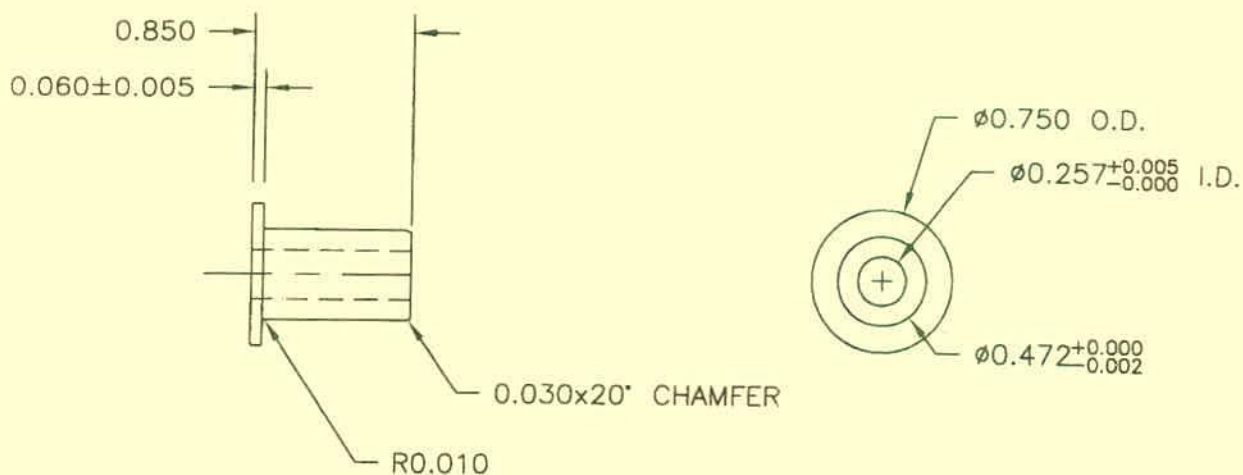
x M133038

0.751

121



DESIGN qp	DRAWN BY qp	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	



D3501-1 BUSHING

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

135918 MCT
15-08-21

RELEASED

06.08.15 H

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